

Press Specifications 2015 Rev9

Press											Feeder						
Mach. #	Description	Cap. tons	Max Shut Ht.	Adjust Down from Max	Stroke	Ram L-R	Ram F-B	Bolster L-R	Bolster F-B	Open L-R	Open F-B	Coil Width Max	Coil Prog Max	Coil Wt. Max (lbs)	Feed Height Min	Feed Height Max	Feed Direction (observed from Front)
1a	PTC CL4-800	800	60.000"	12.0"	24.0"	180.0"	72.0"	180.0"	72.0"	184.0"	60.0"	60.0"	Servo	20,000	16.0"	28.0"	Right to Left
1b	PTC CL4-800 18" Ram Spacer	800	42.000"	12.0"	24.0"	180.0"	48.0"	180.0"	72.0"	184.0"	60.0"	60.0"	Servo	20,000	16.0"	28.0"	Right to Left
2	PTC BL2-600	600	30.000"	12.0"	14.0"	144.0"	60.0"	144.0"	60.0"	141.0"	68.0"	48.0"	Servo	15,000	12.0"	24.0"	Right to Left
3	PTC BL2-400	400	28.000"	8.0"	12.0"	120.0"	48.0"	120.0"	48.0"	86.0"	56.0"	24.0"	Servo	10,000	10.0"	20.0"	Left to Right
4a	PTC MMP2-400	400	36.000"	10.0"	12.0"	120.0"	48.0"	120.0"	48.0"	124.0"	52.0"	36.0"	Servo	20,000	10.0"	20.0"	Right to Left
4b	PTC MMP2-400 12.625" Ram Spacer	400	23.375"	10.0"	12.0"	120.0"	48.0"	84.0"	48.0"	124.0"	52.0"	36.0"	Servo	20,000	10.0"	20.0"	Right to Left
4c	PTC MMP2-400 10" Bolster Spacer	400	26.000"	10.0"	12.0"	120.0"	48.0"	120.0"	48.0"	124.0"	52.0"	36.0"	Servo	20,000	10.0"	20.0"	Right to Left
5	CCI	300	23.645"	8.0"	8.0"	96.0"	48.0"	96.0"	48.0"	106.0"	30.0"	24.0"	24.0"	15,000	7.0"	18.0"	Left to Right
51	PTC CL2-600	600	36.000"	12.0"	14.0"	160.0"	60.0"	160.0"	60.0"	164.0"	70.0"	60"	60.0"	20,000	18.0"	32.0"	Right to Left
52	PTC CL2-600	600	38.000"	12.0"	14.0"	160.0"	60.0"	160.0"	60.0"	164.0"	70.0"	60.0"	60.0"	20,000	18.0"	32.0"	Right to Left
8	Aida NC2-200	200	19.680"	4.33"	9.84"	72.8"	25.5"	95.2"	33.0"	C-Frame	C-Frame	24.0"	Servo	5,500	10.0"	16.0"	Right to Left
9	Aida NC2-160	160	17.700"	3.93"	7.87"	59.0"	22.8"	80.3"	29.9"	C-Frame	C-Frame	24.0"	Servo	4,000	10.0"	15.0"	Right to Left
10	Minster	255	22.000"	5.0"	10.0"	30.0"	33.0"	36.0"	48.0"	33.0"	0.0"			10,000			Back to Front
11	Goiti	125	13.375"	3.5"	6.0"	32.0"	18.0"	42.0"	25.0"			12.0"	12.0"	5,500	5.0"	10.0"	Right to Left
12	Komatsu	60	11.810"	2.75"	4.72"	19.7"	15.8"	35.4"	21.6"			12.0"	12.0"	2,500	5.0"	10.0"	Right to Left
14	B&B	60	10.750"	3.0"	3.0"	21.0"	16.0"	32.0"	22.5"								No Feeder

- Notes**
- 1 - L-R is Left to Right direction standing in operators position
 - 2 - F-B is Front to Back direction standing in operators position
 - 3 - "Open" dimension considers all interferences such as light curtains, gates, oil catches, etc.
 - 4 - Press 10 Minster has die cushion spacer of 9.75" H x 32.0" W x 28.0" L

14 Alum rod cutting only. Not for hand transfer or prog work.